

**SMOOTH
FORMULA****BRUSH
GRADE****Designed for Patching Non-Structural Cracks****TITEPATCH™****Elastomeric Patching Compound****Interior & Exterior Use / Paintable / Excellent Adhesion**

Titebond® TitePatch™ Smooth Brush Grade Elastomeric Patching Compound is designed for interior and exterior use to repair, seal and fill non-structural cracks in concrete, masonry and more. The smooth brush grade formula can be brushed over smaller, hairline cracks to seal substrates such as masonry or stucco. TitePatch Smooth Brush Grade has excellent adhesion, flexibility and is paintable in 30 minutes to permanently repair cracks.

**Ideal For**

Repair and seal non-structural cracks in concrete, masonry, wood and more

Seals

Concrete / Masonry / Stucco / Wood / Brick / PVC / Aluminum / Galvanized Steel

Application

1. Surfaces must be clean and free of any material that may prevent adequate adhesion. Allow new concrete to cure for 30 days before application. 2. With a brush or knife, apply TitePatch to bridge the hairline crack (< 1/64") with a 1/16" wet film thickness at the center. 3. Feather out the product down to the substrate itself about 2" on either side of the crack to blend with the substrate and aid elongation. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

Physical & Chemical Properties

- **Type:** Latex
- **Calculated VOC:** <50 g/L
- **Tooling time:** 30 minutes for a 1/16" thickness
- **Full cure:** 3-7 days*
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 40°F (4°C)
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 25 square ft. at a 1/16" wet film thickness
- **Paintable:** 30 minutes
- **Tack-free time:** 60-90 minutes
- **Solids:** 79%
- **Cleanup:** Clean uncured material or tools with water. After curing, excess material must be cut or scraped away.

* Cure will be affected by joint size, configuration and environmental conditions

Limitations

Not designed for continuous submersion or use below the waterline. Do not use on structural cracks or repairs. Product is not sandable. Air, patching compound and surface temperature should be above 40°F. Do not apply if rain is expected within 12 hours. Cure time is dependent upon ambient conditions including temperature and humidity. Patching compound should be dry to the touch and ready to paint in 30 minutes with a water-based (latex) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line at 1.800.347.4583 or visit us at Titebond.com.

Liability is limited to product replacement only.

Ordering/Sku Information

Size/Color: 1 Gallon Pail / White
Part Number: 5386
UPC: 0 37083 05386 9
Case UPC: 100 37083 05386 6

Weight: 51.21 lbs.
Units Per Package: 4
Packages Per Pallet: 30

Titebond®
THE PRO'S ADVANTAGE

**TEXTURED
FORMULA****KNIFE
GRADE****Designed for Patching Non-Structural Cracks****TITEPATCH™****Elastomeric Patching Compound****Interior & Exterior Use / Paintable / Excellent Adhesion**

Titebond® TitePatch™ Textured Knife Grade Elastomeric Patching Compound is designed for interior and exterior use to repair, seal and fill non-structural cracks in concrete, masonry and more. The textured knife grade formula can seal and fill larger cracks and holes in textured surfaces, such as masonry or stucco. TitePatch Textured Knife Grade has excellent adhesion, flexibility and is paintable in 30 minutes to permanently repair cracks.



Physical & Chemical Properties

- **Type:** Latex
- **Calculated VOC:** <50 g/L
- **Tooling time:** 15 minutes for a 1/4" thickness
- **Full cure:** 3-7 days*
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 40°F (4°C)
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 392 linear feet at 1/4" thickness
- **Paintable:** 30 minutes
- **Tack-free time:** 30 minutes
- **Solids:** 72%
- **Cleanup:** Clean uncured material or tools with water. After curing, excess material must be cut or scraped away.

* Cure will be affected by joint size, configuration and environmental conditions

Ideal For

Repair, seal and fill non-structural cracks in concrete, masonry, wood and more

Seals

Concrete / Masonry / Stucco / Wood / Brick / Drywall / Cement Board / Glass / Aluminum

Application

For small cracks below 1/32": 1. Surfaces must be clean and free of any material that may prevent adequate adhesion. Allow new concrete to cure for 30 days before application. 2. With a putty knife or trowel, fill the crack with TitePatch to a 1/16" wet film thickness. 3. Feather out the product down to the substrate itself about 2" on either side of the crack to blend with the substrate and aid elongation.

For large cracks above 1/32": 1. Allow new concrete to cure for 30 days before application. 2. Cut out joint to about 1/4" wide and 1/4" deep. Surfaces must be clean and free of any material that may prevent adequate adhesion. It is highly recommended to use bond breaker tape to prevent 3-sided adhesion. 3. To allow for shrinkage, use a putty knife or trowel to slightly overfill the crack with TitePatch, forming a slight curve of TitePatch above the cracked surface. 4. Allow product to dry for a minimum of 4 hours, then apply a 1/16" wet film thickness over the filled crack. 5. Feather out the product down to the substrate itself about 2" on either side of the crack to blend with the substrate and aid elongation. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

Limitations

Not designed for continuous submersion or use below the waterline. Do not use on structural cracks or repairs. Product is not sandable. Air, patching compound and surface temperature should be above 40°F. Do not apply if rain is expected within 12 hours. Cure time is dependent upon ambient conditions including temperature and humidity. Patching compound should be dry to the touch and ready to paint in 30 minutes with a water-based (latex) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. It is highly recommended to use backing material for larger cracks. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line at 1.800.347.4583 or visit us at Titebond.com.

Liability is limited to product replacement only.

Ordering/Sku Information

Size/Color: 1 Gallon Pail / Off-White

Weight: 47.99 lbs.

Part Number: 5376

Units Per Package: 4

UPC: 0 37083 05376 0

Packages Per Pallet: 30

Case UPC: 100 37083 05376 7

Visit Titebond.com for the most up-to-date product information.

Franklin International

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